



Press Brake Operator

Title: Press Brake Operator
Group: Doyon / NU-VU

Location: Menominee, MI
Reports To: Production Manager

Job Description

The Press Brake Operator is responsible for bending and forming metal sheets by applying appropriate techniques in accordance with product specifications and safety requirements.

Essential Duties and Responsibilities

- Install punches and dies in press brake based on pre-programmed part number for the desired job.
- Cut, deburr, and/or form sheet metal based on product specifications.
- Form material by safely and correctly holding and guiding material into press brake.
- Measure completed workpieces to verify conformance to specifications, using calipers, protractor, and combination squares of various lengths.

Qualifications

- Must be self-motivated to prepare own set-ups based on drawings and to self-inspect parts for accuracy with precision measuring tools.
- Must be able to run the press brake with short runs or small lot sizes as well as large lot sizes.
- Must be able to work in a fast-paced production environment.
- Ability to interact and communicate effectively with co-workers, even in stressful situations.
- Basic mechanical aptitude.
- Basic mathematical skills.
- Commitment to maintaining a clean and safe work environment.

Working Conditions

Work is performed in a manufacturing environment. While performing the duties of this job, the employee is continuously required to stand and reach with hands and arms for 8-10 hours; frequently required to hear and walk; and regularly required to use hands and fingers for handling material. The employee will be required to handle and lift large parts, up to 50 pounds. Specific vision abilities required by this position include close vision and the ability to adjust focus. Work environment includes continuous manufacturing noise. These physical demands are representative of those that must be met by an employee to successfully perform the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform these essential functions.

Hours of work will typically be 40 hours a week but may vary according to special projects, deadlines, or other circumstances.

1st Shift Schedule: 6:00 AM – 2:30 PM, Monday through Friday

2nd Shift Schedule: 2:30 PM – 1:00 AM, Monday through Thursday